PRODUCT DATA SHEET



FASSON® MC White

issued: February 2011

Introduction

A self-adhesive paper sheet product for offset printing.

Description

Face : A premium-quality machine-coated woodfree offset paper, semi-gloss finish,

white only

Availability

| | Adhesive 🗢 | Permanent | Removable | Supertack | |
|--------------------------------------|-----------------|-----------|-----------|-----------|--|
| Backing U | | | | · | |
| Crack-Back [®] Plus (diagor | nal cracklines) | Х | X | X | |
| No cracklines | | X | X | X | |
| Scored backing* (parallel | cracklines) | X | | | |

^{*} Parallel scored products have limitations compared to Crack-Back Plus, see reverse side

Printing & Conversion

Offset printing.

Before applying the label, the surface must be clean, dry and grease-free. (see technical bulletin 7.1)

Features

Excellent layflatness, enabling high speed printing

The unique Crack-Back Plus backing removal system with diagonal scored lines facilitates creating lay-outs, conversion and application of the label.

Supertack adhesive is specifically developed for applications on rough and apolar surfaces.

Uses

Multi-colour-, identification-, mailing (addressing/shipping)-, carton-, packaging-, video-, cassette-, inventory-, pricing, barcode labels. Promotional-, seasonal-, theme-, children's-, toy- and collectable stickers. Magazine supplements; on flat or curved surfaces.

For indoor use only.

General

Shelf life : 2 years stored at 20 °C / 55% R.H.

Total caliper (±10%) : 173 – 193 micron



PRODUCT CHARACTERISTICS

Fasson® MC White

Physical properties

| Basis weight Caliper | | 80 73 | g/m ² micron | ISO 536 ISO 534 |
|-------------------------|---|----------|----------------------------|--------------------|
| Tensile | : | 4.0 | kN/m MD | ISO 1924 |
| Tear (Elmendorf) | : | 350 | mN MD | ISO 1974 |
| Brightness | : | 94 | % | T 543-92 |
| Gloss 75º | : | 65 | % | DIN 2813 |
| Opacity | : | 87 | % | ISO 2471 |

Adhesive

Permanent General-purpose emulsion-based permanent adhesive with a high initial tack and high adhesion on most common

substrates

Removable General-purpose emulsion-based removable adhesive. A well-balanced combination of tack and adhesion permits

easy removability from most non-porous surfaces. Good UV-resistance and cold temperature performance. <u>Caution</u>: Removability can be inhibited if the label is applied to surfaces with which it could react, such as surfaces printed with nitrocellulose-based inks, varnishes, polystyrene, and certain coated papers and board (SBR based

coatings).

Supertack An emulsion-based permanent adhesive specially developed for apolar and rough surfaces. High initial tack

combined with strong permanent bond.

| | <u>Permanent</u> | <u>Removable</u> | <u>Supertack</u> | | |
|--------------------------------------|------------------|-------------------------------|------------------|-------|--|
| Minimum application temperature | +5°C | +5℃ | +5℃ | | |
| Service temperature range | | -40 °C to +80 °C (24 hrs) / + | -110℃ (1 hr) | hr) | |
| Adhesion on stainless steel, initial | 320 N/m | 100 N/m | 520 N/m | FTM-2 | |
| Quick Stick on glass | 400 N/m | 120 N/m | 560 N/m | FTM-9 | |
| | | | | | |

Backing

Crack-Back Plus One-side-coated bleached kraft paper, with diagonally crush-scored lines, along which the backing will crack

cleanly when bent back, allowing easy removal in just two pieces. Lines are spaced just 32 mm apart.

Good layflatness ensures first-class printing and finishing.

(For optimal functionality take care of the following: minimum label size must be 20 cm2. The shortest side of a

rectangle or the smallest diameter of an ellipse must be at least 25 mm.)

No cracklines A bleached one-side-coated white kraft, especially designed for sheet products, featuring minimal moisture

ensitivity.

Scored backing One-side-coated bleached kraft paper, with crush-scored lines, running in the machine direction, 31 mm apart.

Bending along one of the lines will crack the backing open for easy removal. The functionality of scored backing products is strongly related to label size. We advise not to use scored backing for labels larger than A4 (210 x 297 mm) or smaller than A8 (52 x 74 mm). Also the direction of the scorelines is of importance; for labels from A8 to A6 (105x 148 mm) it is commendatory to have the scorelines parallel to the short side of the label. For products not complying to these recommendations Avery Dennison does not take responsibility for the functionality of the

scorelines. Use Crack-Back Plus instead!

<u>Crack-Back Plus</u> <u>No cracklines</u> <u>Scored backing</u>

 Basis weight
 94 g/m²
 87 g/m²
 83 g/m²
 ISO 536

 Caliper
 95 micron
 95 micron
 83 micron
 ISO 534

Warranty: FASSON® brand products are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge.

Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing. All FASSON® brand products are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

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