

Avery Dennison® DOL 6000

Textured Floor Graphic Overlamine

Features

- Excellent wear and scratch resistance
- Easy to handle
- Excellent adhesion to graphic materials
- Excellent transparency
- Excellent light diffusion properties – reduces light 'hot spots'
- Compatible with most commercial cleaning procedures
- Short term floor graphic overlamine
- Tested to AS/NZS 4586:2013 Standard slip resistance classification of new pedestrian surfaces

Description



Film: 210 micron matt clear textured vinyl overlamine



Adhesive: Permanent acrylic



Backing: One side coated 125gsm, Kraft paper



Indoor life: 9 months under foot traffic. Indoors only.

Conversion*

- | | |
|---|--|
| <input type="checkbox"/> Flat bed cutters | <input checked="" type="checkbox"/> Cold overlaminate |
| <input type="checkbox"/> Friction fed cutters | <input type="checkbox"/> E-stat printing |
| <input type="checkbox"/> Die cutting | <input type="checkbox"/> Water based inkjet |
| <input type="checkbox"/> Thermal transfer | <input type="checkbox"/> Solvent inkjet |
| <input type="checkbox"/> Screen printing | <input type="checkbox"/> UV Cured inkjet |

Common Applications

- Floor graphics
- Exhibition
- Indoor advertising
- Point of purchase

Standards

AS/NZS 4586:2013 Standard slip resistance classification of new pedestrian surfaces: Appendix A, B, D, Tri Classification: P3, D1 and R10. In order to interpret the classifications, please refer to Standards Australia Handbook 197, An Introductory Guide to the Slip Resistance of Pedestrian Surface Materials, which recommends minimum classifications for a wide variety of locations.

Application

For processing tips and reference guides please refer to Avery Dennison Instructional Bulletins:

- 1.18 Application and Maintenance of Avery Dennison® Floor Graphics
- 4.06 Processing Tips for Avery Dennison DOL Films

Uses

Avery Dennison DOL 6000 is a transparent textured overlamine designed to protect media on the indoor floor applications, ensuring robust full color graphics and excellent slip and wear resistance during its functional life. It is compatible with Avery Dennison MPI 3002PP and MPI 3041PP Series.

Physical characteristics

General

Caliper, facefilm	ISO 534	210 micron
Caliper, facefilm & adhesive	ISO 534	245 micron
Dimensional stability	DIN 30646	0.4mm max
Adhesion, initial	FINAT FTM-1, stainless steel	360 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	480 N/m
Flammability		Self extinguishing
Shelf life	Stored at 22° C/50-55 % RH	2 years
Expected Durability **	Indoors only	9 months under foot traffic
Slip resistance	AS/NZS 4586:2013	Appendix A, B, D, Tri Classification: P3, D1, R9

Thermal

Lamination temperature	See relevant technical bulletins
Service temperature range	0 – 40°C

Chemical

Water, cleaning agents, IPA, diluted acetic acid, salt spray when used on indoor floors will not damage the surface when exposed for short periods of time

Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications.

They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

Warranty

Avery Dennison® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing.

All Avery Dennison® materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

**Expected Durability

The expected durability of Avery Dennison films are defined as the expected performance life of the Avery Dennison graphic film(s) within Zone 1 of the Avery Dennison zone system, in outdoor vertical exposure conditions.

The actual performance life will depend on a variety of factors, including selection and preparation of substrate, angle and direction of exposure, application methods, environmental conditions and cleaning/maintenance of the films. In case of films used in areas of high temperatures or humidity, high altitudes and industrially polluted areas the performance will be further reduced.

Expected Durability and Warranted Period Definitions

Expected durability is the expected period of time defined in the product data sheet, the product should, but is not warranted to, perform satisfactorily when applied in vertical exposure conditions as defined in Instructional Bulletin 1.30.

*Compatible with most printer and ink combinations. Test prior to use.

Test Methods

Dimensional stability:

Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70°C, after which the shrinkage is measured.

Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

Flammability:

A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

Chemical Resistance:

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

Corrosion Resistance:

A specimen applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion.