

Avery Dennison®

MPI 2611 Wall Film

Matte White Polymeric Calendered Vinyl Removable

Revision 5

Introduction

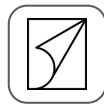
Avery Dennison MPI 2611 Wall Film is a matte white polymeric calendered vinyl film designed specifically for wall graphic applications where excellent dimensional stability after application, removability and excellent print quality are required.



Face Film
152 micron matte white polymeric calendered vinyl



Adhesive
Clear removable acrylic
Removability: up to 1 year



Backing
Two side PE coated StaFlat™ paper



Outdoor life**
Up to 4 years (unprinted)

Common Applications

- Internal wall graphics
- Retail wall graphics
- Wall decorations
- Exhibition wall graphics
- Internal window graphics
- Indoor advertising

Application surface

Flat

Features

- Flexible matte white high performance polymeric calendered vinyl face film designed for internal graphics
- A thick face film construction that provides added stability reducing application time and edge curl from solvent inkjet inks
- Superior adhesive technology that meets the demanding requirements of most wall surfaces
- Premium film with excellent printability across a range of technology and inks
- Two side PE coated StaFlat™ liner provides easy converting properties
- Suitable for most walls – tested and recommended for use over Viponds SA Prep coat System, plus many kinds of paints including high gloss, semi-gloss and satin paints.
- Easy and clean removability ^^ with heat for up to 1 year from smooth sound paint
- Meets ASTM E84-04, Standard test method for surface burning characteristics of building materials, Class A rated

Conversion*

- Flatbed cutters
- Friction fed cutters
- Die cutting
- Thermal transfer
- Screen printing
- Offset printing
- Cold overlaminating
- Electrostatic printing
- Latex inkjet
- Eco solvent inkjet
- Solvent inkjet
- UV curable inkjet

*Always test with your combination of printer and inks prior to commercial use.



Standards

Fire Group Number 1, certification[#] under the latest NCC standards (AS 5637.1: 2015 - Determination of fire Hazard. Part 1: Wall and Ceiling Linings). All films with a Group Number 1 fire rating can be used in any internal walls/ceiling building areas.

Application

For processing tips and reference guides please refer to Avery Dennison Instructional Bulletins:

- 1.6 Printing, Processing and Application of Interior Wall Graphics
- 1.61 Overview of Interior Wall Graphics Applications
- 1.62 Interior Walls - Viponds Self Adhesive Prep Coat System
- 4.14 Printing and Finishing of Solvent Inkjet Graphics

General

Calliper, face film	ISO 534	152 micron
Calliper, face film & adhesive	ISO 534	177 micron
Dimensional stability	DIN 30646	< 1.651mm
Gloss	Hunter Gloss @ 60°	15
Adhesion, initial	FINAT FTM-1, stainless steel	85 N/m
Adhesion, ultimate (24 hrs)	FINAT FTM-1, stainless steel	175 N/m
Removability ^{^^}	Smooth sound painted surfaces	Up to 1 year
Flammability	Meets ASTM E84-04, Standard Test Method for Surface Burning Characteristics of Building Materials, Class A Rated	Self extinguishing
Fire Standard Certification [#]	AS 5637.1: 2015	Group Number 1
	[#] Certification available upon request	
Shelf life	Stored at 22° C / 50-55% RH	2 years
Durability ^{**}	Vertical exposure [^]	Up to 4 years (unprinted)

[^]See ICS Performance Guarantee Durability Bulletin for your specific printer and ink combination for further information

^{^^} Not removable when applied to nitrocellulose paints, fresh screen print inks, ABS, polystyrene & certain types of PVC.

Thermal

Application temperature	Minimum: + 4°C
Temperature range	-40°C to +80°C

Chemical

Resistant to most mild acids, alkalies and salts

Note:

Materials which have been solvent inkjet printed must be properly dried and cured before further processing, like laminating, varnishing, trimming, contour cutting or application. The residual solvents can otherwise change the products' specific features and properties.

^{^^} Avery Dennison® does not warrant damage to the interior wall surface caused by removing film even if a removable adhesive was used. Removing a graphic can cause damage to the wall. Due to the variety of wall surfaces Avery Dennison® cannot guarantee damage free removal. The amount of damage can be reduced or eliminated by following the inspection, cleaning and preparation & removal guidelines provided in Instructional Bulletins: IB 1.6 / IB 1.61/ IB1.62

Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications.

They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

Warranty

Avery Dennison® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing. All Avery Dennison® materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

**Expected Durability

The expected durability of Avery Dennison films are defined as the expected performance life of the Avery Dennison graphic film(s) within Zone 1 of the Avery Dennison zone system, in outdoor vertical exposure conditions.

The actual performance life will depend on a variety of factors, including selection and preparation of substrate, angle and direction of exposure, application methods, environmental conditions and cleaning/maintenance of the films.

In case of films used in areas of high temperatures or humidity, high altitudes and industrially polluted areas the performance will be further reduced.

Expected Durability and Warranted Period Definitions

Expected durability is the expected period of time defined in the product data sheet, the product should, but is not warranted to, perform satisfactorily when applied in vertical exposure conditions as defined in Instructional Bulletin 1.30. The warranted period as defined in the appropriate ICS Performance Guarantee Bulletin, is the maximum period of time Avery Dennison will warrant the finished products performance in accordance with ICS Performance Guarantee Terms and Conditions 1.0, provided that the film is properly stored, converted and installed in accordance with Avery Dennison guidelines.

+Compatible with most printer and ink combinations. Test prior to use.

***Information unavailable at time of printing.

Testing Methods

Dimensional stability:

Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70°C, after which the shrinkage is measured.

Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

Flammability:

A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

Chemical Resistance:

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

Corrosion Resistance:

A specimen applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion.

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