# PRODUCT DATA SHEET

# **Avery Dennison® MPI 2005 EA RS**

Issued: 04/2023

### Introduction

Avery Dennison Multi Purpose Inkjet 2005 Easy Apply RS<sup>TM</sup> is a high quality calendered film designed for use in fleet marking and corporate identification applications providing enhanced ease-of-use during application.

Avery Dennison's Easy Apply RS<sup>TM</sup> technology offers the benefit of reduced wrinkling and air entrapment inherent in the application of decals and graphics. Entrapped air can easily be rubbed out without the need to puncture the film. In addition, the Easy Apply RS<sup>TM</sup> technology allows for easy positioning of the graphics.

Avery Dennison MPI 2005 Easy Apply RS<sup>™</sup> is recommended for use on flat or slightly curved surfaces.



#### **Face Film**

75 micron glossy calendered vinyl



#### Adhesive

Permanent, grey, low tack, repositionable, acrylic based



#### **Backing**

Staflat liner



#### **Durability**

7 years



#### **Shelf Life**

1 year

#### Conversion

Avery Dennison MPI 2005 Easy Apply RS<sup>™</sup> is a multi-purpose vinyl, developed for use on various super wide format inkjet printers using solvent-, eco/mild solvent-, UV curable and latex inks.

To enhance colour and protect images against UV radiation and abrasion, Avery Dennison MPI 2005 Easy Apply RS™ is recommended to be protected using an overlaminate or varnish. For recommended combinations of DOL films and media, please refer to "Technical Bulletin 5.3. Recommended combinations of Avery Dennison Overlaminates and Avery Dennison Digital Print Media".

Do NOT use wet application methods for Avery Dennison Easy Apply products

#### Recommendations

- $\hspace{.1cm} \hspace{.1cm} \hspace{.1$
- » Corporate identity graphics and logos.
- » Interior & exterior signs.
- » Window decoration.
- Durable advertising, requiring clean removal after the intended period of use.

#### **Features**

- » Eliminates wrinkles and bubbles: Air egress technology allows outflow of air
- Slides smoothly for exact positioning: RS technology provides stand-off from surface until pressure is applied
- » Easy reposition-ability: lays down smoothly after removal without losing tack
- » Year-round performance: reduces application time regardless of season and environment
- » Smooth, high gloss face: looks like glossy paint when laminated with DOL 1460 3D-Laminate
- » Clean long-term removability: permanent adhesive with long-term removability
- » High opacity: hiding substrate colour differences.
- Durable: Good outdoor durability, humidity and saltspray resistance.



## **Physical Characteristics**

Features	Test method <sup>1</sup>	Results
Caliper, facefilm (micron)	ISO 534	75 micron
Caliper, facefilm + adhesive (micron)	ISO 534	110 micron
Gloss	ISO 2813, 20 °	50 %
Dimensional stability	FINAT FTM 14	0.3 mm max
Tensile strength	DIN 53455	28 N/mm2
Elongation	DIN 53455	100 %
Adhesion, initial	FINAT FTM-1, stainless steel	450 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	600 N/m

Flammability Self-extinguishing

Shelf life Stored at 22° C/50-55 % RH 1 year

Durability, unprinted Vertical exposure 7 years

#### Temperature range

FeaturesResultsMinimum application temperature:≥ 10 °CService temperature:- 45 °C to + 80 °C

**NOTE:** Materials have to be properly dried before further processing, for example laminating, varnishing or application. The residual solvents could change the products' specific features.

For good print and converting result we recommend to let the rolls acclimatize in the print/lamination room at least 24 before printing or converting. Too much temperature or humidity deviation between material and room climate can cause layflatness and/or printability issues.

Generally, constant material storage conditions of ideally 20°C (+/-2°C) /50% RH (+/- 5%), without too big climate deviations, will support a more robust and stable printing/converting process. For further details, please refer to TB 1.11.

# **Important**

Information on physical and chemical characteristics and values in this document are based upon tests we believe to be reliable and do not constitute a warranty. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use.

All technical data are subject to change. In case of any ambiguities or differences between the English and foreign versions of this document, the English version shall be prevailing and leading.

Avery Dennison warrants that its Products meet its specifications. Avery Dennison gives no other express or implied guarantees or warranties with respect to the Products, including, but not limited to, any implied warranties of merchantability, fitness for any particular use and/or non infringement. All Avery Dennison products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purposes. The period of warranty is one (1) year from the date of shipment unless expressly provided otherwise in the product data sheet. All Avery Dennison's products are sold subject to Avery Dennison's general terms and conditions of sale, see <a href="https://terms.europe.averydennison.com">https://terms.europe.averydennison.com</a>.

Avery Dennison's aggregate liability to Purchaser, whether for negligence, breach of contract, misrepresentation or otherwise, shall in no circumstances exceed the price of the defective, non-conforming, damaged or undelivered Products which give rise to such liability as determined by net price invoices to Purchaser in respect of any occurrence or series of occurrences. In no circumstances shall Avery Dennison be liable to Purchaser for any indirect, incidental or consequential loss, damage or injury, including without limitation, loss of anticipated profits, goodwill, reputation, or losses or expenses resulting from third party claims.



<sup>1)</sup> Test methods: More information about our test methods can be found on our website.

© 2023 Avery Dennison Corporation. All rights reserved. Avery Dennison Corporation. All other brands and produc for any purposes other than marketing by Avery Dennison	Avery Dennison and all other t names are trademarks of th	r Avery Dennison brands, tl neir respective owners. This	his publication, its content, po s publication must not be use	roduct names and codes are o ed, copied or reproduced in wh	owned by nole or in par

