

3 – <u>Half Circles</u> – A quick, secure method that doesn't require any tools is tearing small half circles of the backing paper off on either side of the panel. The half circles should be 4 inches (12cm) in width.

<u>Permanent Hinge</u>: Once the temporary hinge has been set, the next step is to make a permanent hinge. Remove the backing paper to just above the temporary hinge and cut it evenly away. Pull the film away from the hinge with no wrinkles then make one squeegee stroke above the temporary hinge from one side of the panel to the other. This squeegee stroke is the permanent hinge since it activates the adhesive which holds the panel to the application surface. Once the permanent hinge is set then the alignment should be precise and the rest of the panel can be applied.

Color Change Wraps:

For color change wraps, there is no need to center any panels so the best option is to avoid starting with a temporary/permanent hinge and, instead, release the entire liner under the SW 900 while its on the section of the vehicle that is to be wrapped.. This is called "going cowboy". The RS feature will keep the SW 900 from tacking on the surface so, once the backing paper is removed, the installer can simply apply tension and the triangle technique to make the panel flat then squeegee the film onto the surface. The benefits of using this technique are that it eliminates workspace dirt from getting under the SW 900 when flipping the panel over from a temporary hinge and helps avoid adhesive lines.

