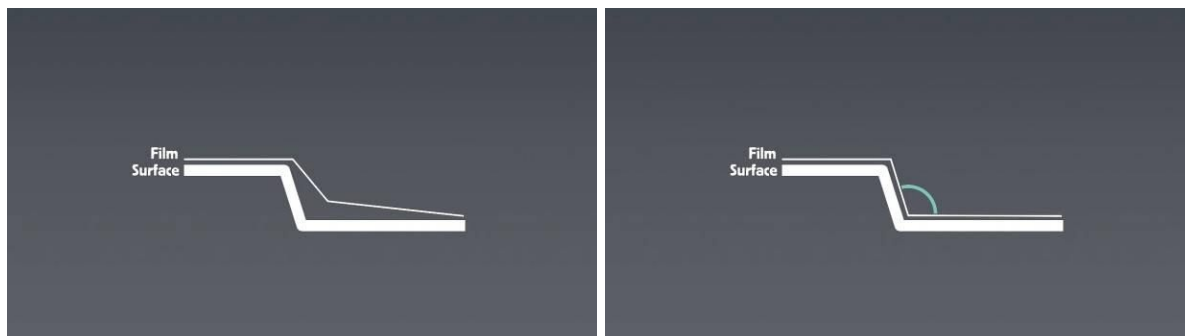
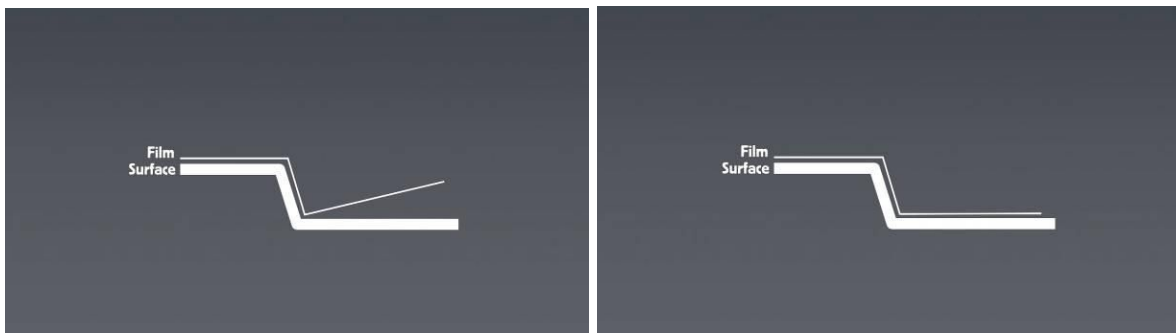


the opening so the air can escape. If there is no natural hole, using a raised object like a pen with masking tape, magnet or thick rubber band work well. The method of applying the film into an enclosed deep recessed area is critical to avoid overstretching the film.

**Incorrect Method:** The incorrect method of applying the film into deep recessed areas is to bridge the film over the area, squeegee the flat section in the middle of the area then work the film into the deepest corner of the recess. Applying the film in this method can whiten/distort the film, create adhesive lines and can overstretch the film which will cause it to lift, even if post heated.



**The Correct Method:** The best method for applying the film into an enclosed deep recessed area is to apply the film into the deepest corner of the recessed area then apply the flat last.



First, run a finger along the edge of the recessed area. This creates uniform tension on the film around the area. Next, warm the film around 4 inches below the recessed area. This allows the film to stretch from the center out. Plus, it keeps the temperature of the film going into the recessed area around room temperature which maintains the thickness and integrity of the adhesive layer. Using a wet application glove, form the film into the deepest corner, working towards the opening. Once the deepest corners are applied, squeegee the film onto the flat