



The standard DOL is a PVC cast construction and comes in the following range:

Number	Finish	Caliper	Uses
1060	Gloss	2.1 mil	Compound curves
1080	Matte	2.1 mil	Compound curves
1360	Gloss	1.3 mil	Compound curves and corrugations
1370	Luster	1.3 mil	Compound curves and corrugations
1380	Matte	1.3 mil	Compound curves and corrugations
1460	Gloss	1.3 mil	Ultra-conformable, deep recesses

- Thin gauge 1.3 mil laminates such as the 1300 and 1400 DOLs provides durability up to 4-years vertical/0-years horizontal.
- The use of the 2.1-mil laminates of the 1000 series provides durability up to 5- years vertical/0-years horizontal.

Avery Dennison also offers two additional cast DOLs:

- 6460 is a DOL that is polyurethane based which has a 3-year horizontal warranty. This is particularly beneficial for areas that are in Zone 2 and 3. 64600 is 1.5 mil thick and highly flexible which makes it warranted to be formed into deep recessed areas and extreme compound curves. Since it is not a PVC cast overlamine, it should only be cleaned with approved aftercare products. Cleaning with alcohol can whiten the DOL. Also, for post heating, 6460 DOL should only be heated up to 170F maximum.
- 6040 is a PVC-based DOL that has metallic flakes which can add an enhanced effect for the wrap. This DOL has a 2-year vertical/ 0-year horizontal warranty. Keep in mind that this DOL is 3.0 mil, making it the thickest combination with MPI 1105. This makes using 6040 DOL slightly trickier to apply to compound curves and it is not warranted for deep recessed areas.

In addition to solid overlaminates, Avery Dennison does approve the use of liquid clear coats. These clear coats provide protection and added durability, but require the added layer of an application tape during the installation process. This is due to the fact that liquid clear coats are very thin which can make installing without application tape very difficult as it will be prone to overstretching and fold on itself.

Width of Media Rolls: MPI 1105 film and DOL laminates come in 30-inch, 48-inch, 54-inch and 60-inch wide rolls.